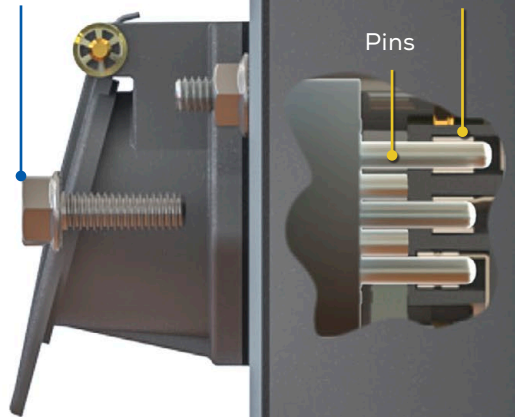


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Install screws
after full insertion



✔ CORRECT

Fully engage rear pins of receptacle with the receiver in the box using **hand force** to ensure alignment **before** installing screws. Then tighten mounting screws to 8 to 10lb-ft torque.



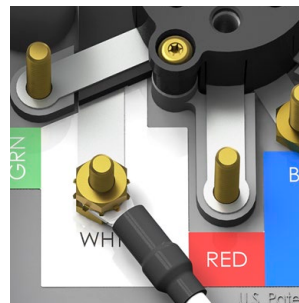
Misalignment may damage receiver and connectors



✘ WRONG

Do not use screws to draw the receptacle pins into the receiver. Misalignment may damage the assembly and cause poor connections.

ⓘ The application of a non-conductive (dielectric) grease, per TMC recommended practice RP-155, to the rear pins of the receptacle and the receiver sockets can **reduce installation force** and **increase life** of the connector.



ⓘ Tighten nuts securely against the harness ring terminals, using 15 to 20 lb-in torque.

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