

PREVENTATIVE MAINTENANCE & OPERATION TIPS FOR ROLL-UP DOORS

Roll-Up Doors are constantly exposed to wear and tear, making regular preventive maintenance important for decreasing expensive downtime and reducing repair expenses over the long haul.

BENEFITS OF ROLL-UP DOOR PREVENTATIVE MAINTENANCE:

- ✔ Helps Prevent Corrosion and Premature Misalignment
- ✔ Decreases Need for Repairs and Part Replacements
- ✔ Reduces Unnecessary Safety Risks
- ✔ Maximizes Useful Life of the Door
- ✔ Reduces Chance of Cargo Theft

MAINTENANCE & OPERATION TIPS

Below are some practical tips to prolong the life of your door systems & avoid unwanted repair costs:

1. **Clean Regularly** - A clean door helps prevent corrosion and keeps debris from getting in the track so components continue to operate properly.
2. **Avoid Excessive Force** when opening/closing - When a roll-up door does not open/close correctly, a problem may be present and excessive force could cause more damage.
3. **Lubricate Rollers** - Use a high-quality lubricant to keep the rollers running smoothly along the tracks. Take care to avoid using too much lubricant, which could lead to dust & debris building up, causing the rollers to stick.
4. **Safe Operation** - Do not drive with your roll-up door in the UP position. Be sure the door is in the down position and the latch is secured before driving. Failure to do so could cause damage to the panels due to the weight of the door in the UP position. Hinges and rollers are easily damaged from stop/go motion if the door is left up.
5. **Always Secure Your Load** - Loose cargo can move around and cause severe damage to panels, hinges, roller and other door components. We recommend Save-A-Load Cargo Bars for premium load securement.



To ensure you are maintaining your roll-up door correctly, we recommend the following maintenance schedule:

MAINTENANCE TYPE	FREQUENCY
Cable Replacement	Every 5 Years
Greasing of Rollers & Hinges	Monthly
Lubrication of Guides, Tracks, and Operator	Monthly
Inspection of Cables/Adjusting Tension	Monthly <u>OR</u> When Door is Not Operating Properly
Inspection of Latches & Locking Mechanism	Monthly